

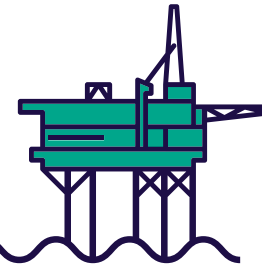
# Heather Topsides Removal Engineering Innovations

Offshore Decommissioning Conference

Will Black

25<sup>th</sup> November 2025

**Heather**



**Decommissioning Together**



# Let's take you back to the start...



### **Engineering Complexity**

Operating Legacy systems, using specialised techniques for lifting, cutting and access systems.

### **Environmental Considerations**

Careful handling and disposal of hazardous materials, minimising our ecological impact during decom, and supportive of local habitat.

### **Logistics and Coordination**

Complex multi-vessel operations in challenging weather, multi-functional operations requiring collaborative planning to ensure efficient operations.

### **Regulatory Compliance**

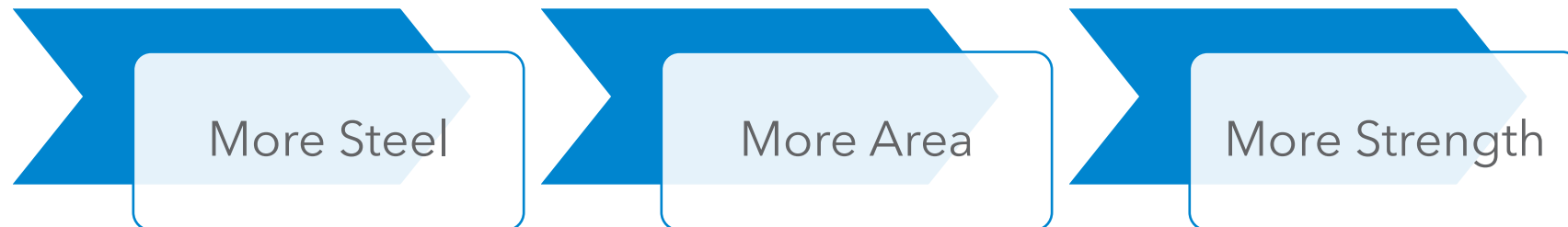
Partnered closely with regulators to ensure compliance with UK regulations across all aspects of Decom. Challenging the norm to ensure efficient delivery within regulatory boundaries.



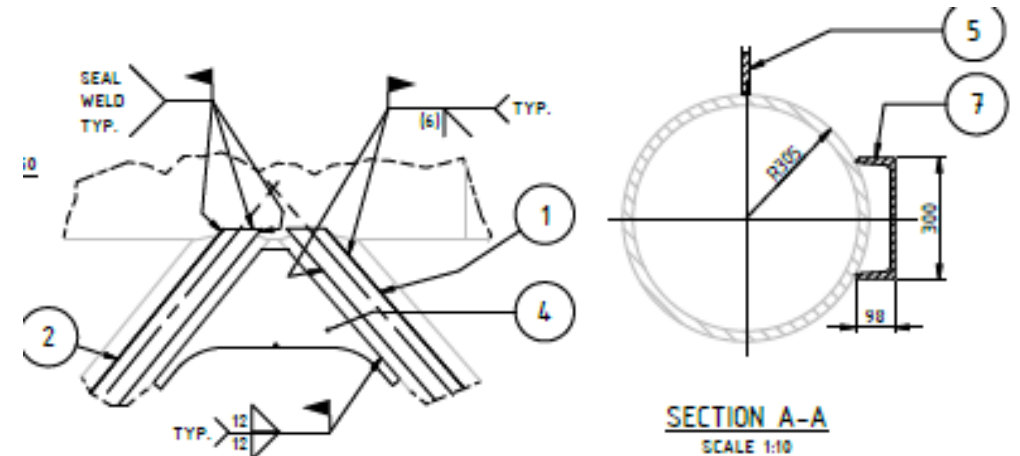
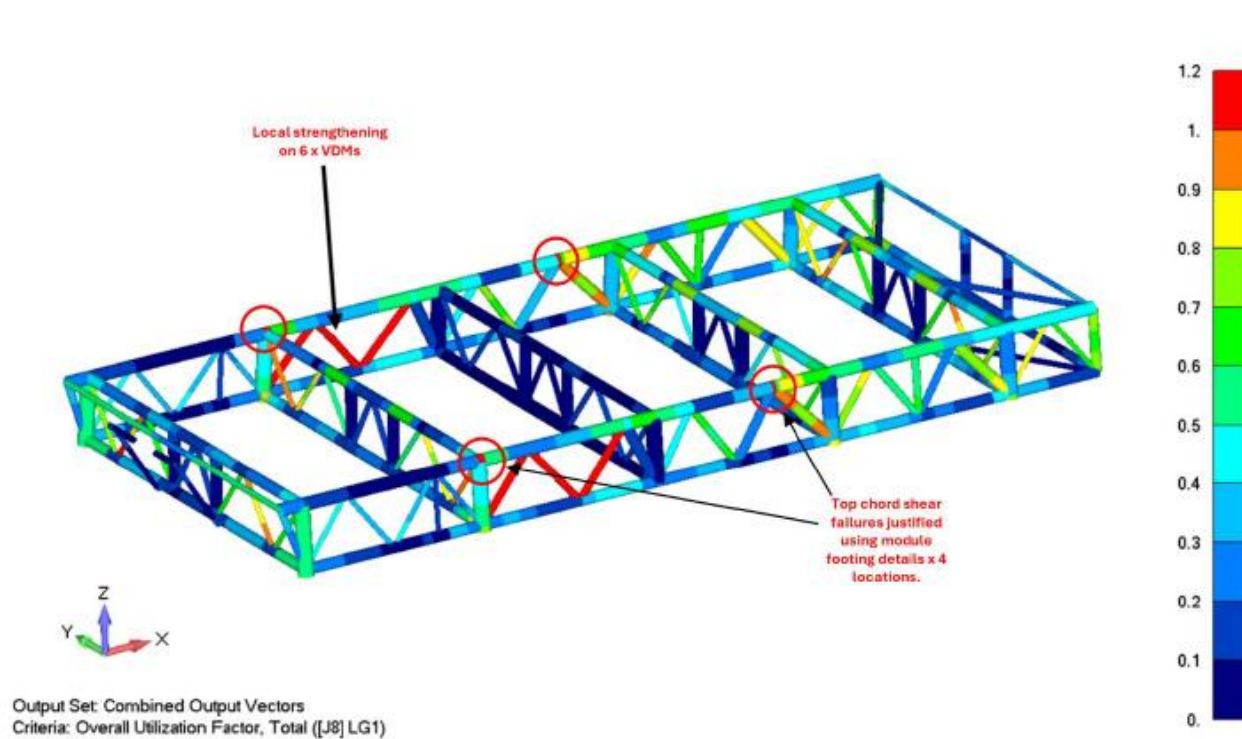
# Strengthening behind the scenes

- Multiple phases of the topside removal need to be considered
- When 10 becomes 8
  - The Deck Support Frame identified several members and joints that wouldn't be strong enough when the topside was lifted.
  - 6 vertical diagonal tubulars and associated joints required strengthening
  - Bulk Storage tank running the spine of the Module Support Frame
  - Historical design feature of smaller braces at North of platform

The essence of strengthening;



# Minimise Scope - Fit for purpose



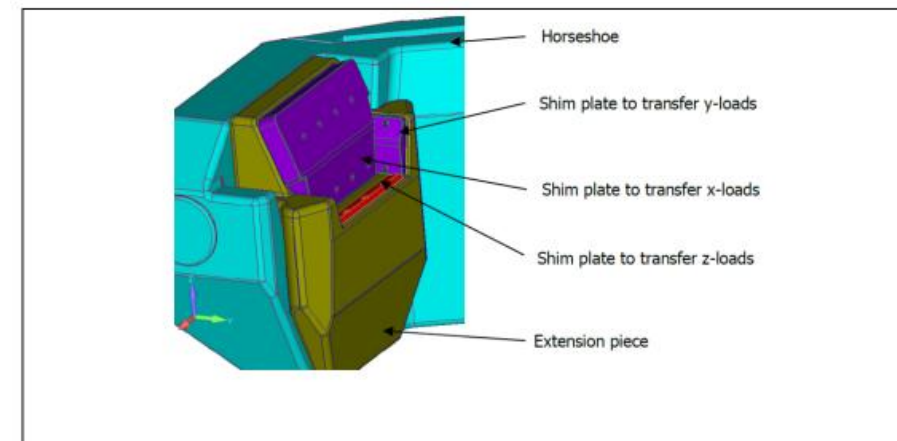
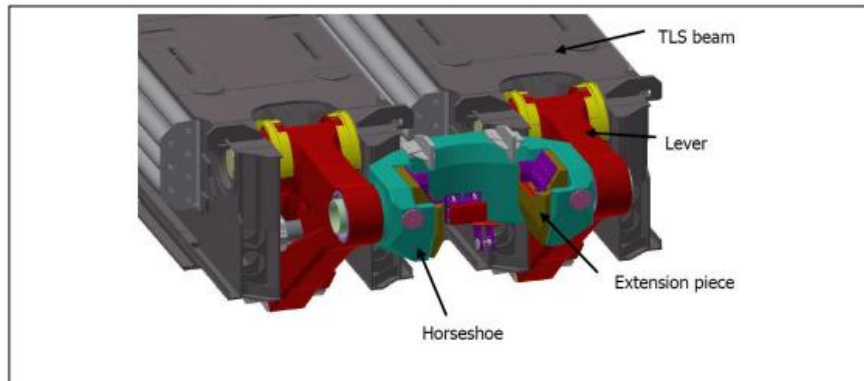
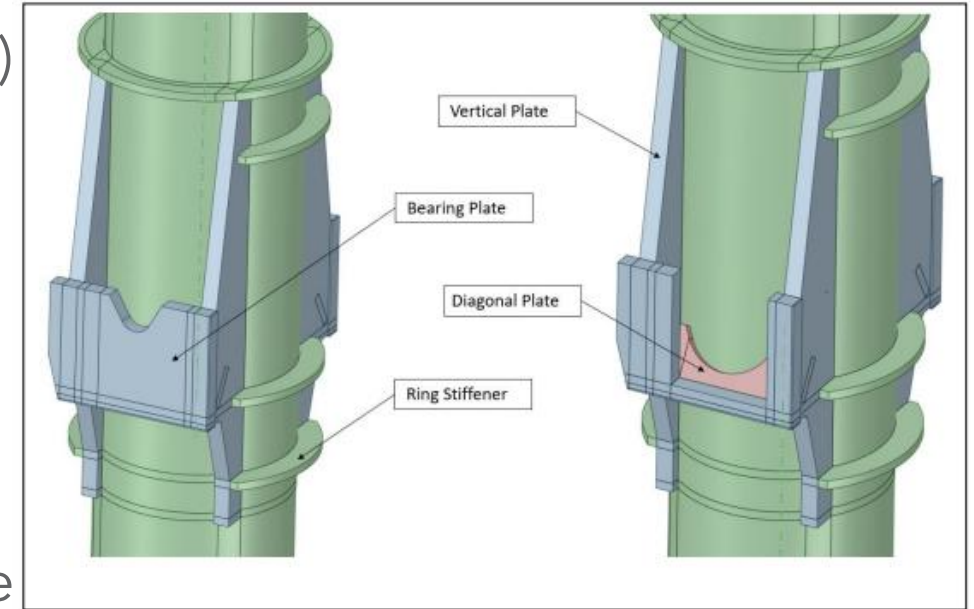
**A combination of plate and channel sections welded to existing structure.**





# Bearing Brackets

- 8 Legs identified with 2 lift points (bearing brackets) each.
- Bearing and vertical plate arrangements, Approx 1.7te each and height of 2.8m
- Welded to the leg with a series of ring stiffeners to further reinforce the strength capacity.
- During the lift, the bearing brackets Interface with the horseshoe fitting which is in turn attached to the levers of the TLS beams







# Splitting after 50 Years together

## Topsides

### Cuts

### Remove

7 Caissons

41  
Conductors

10 Legs

2 Risers

Dump lines

Effluent  
lines

Staircases

5 Risers

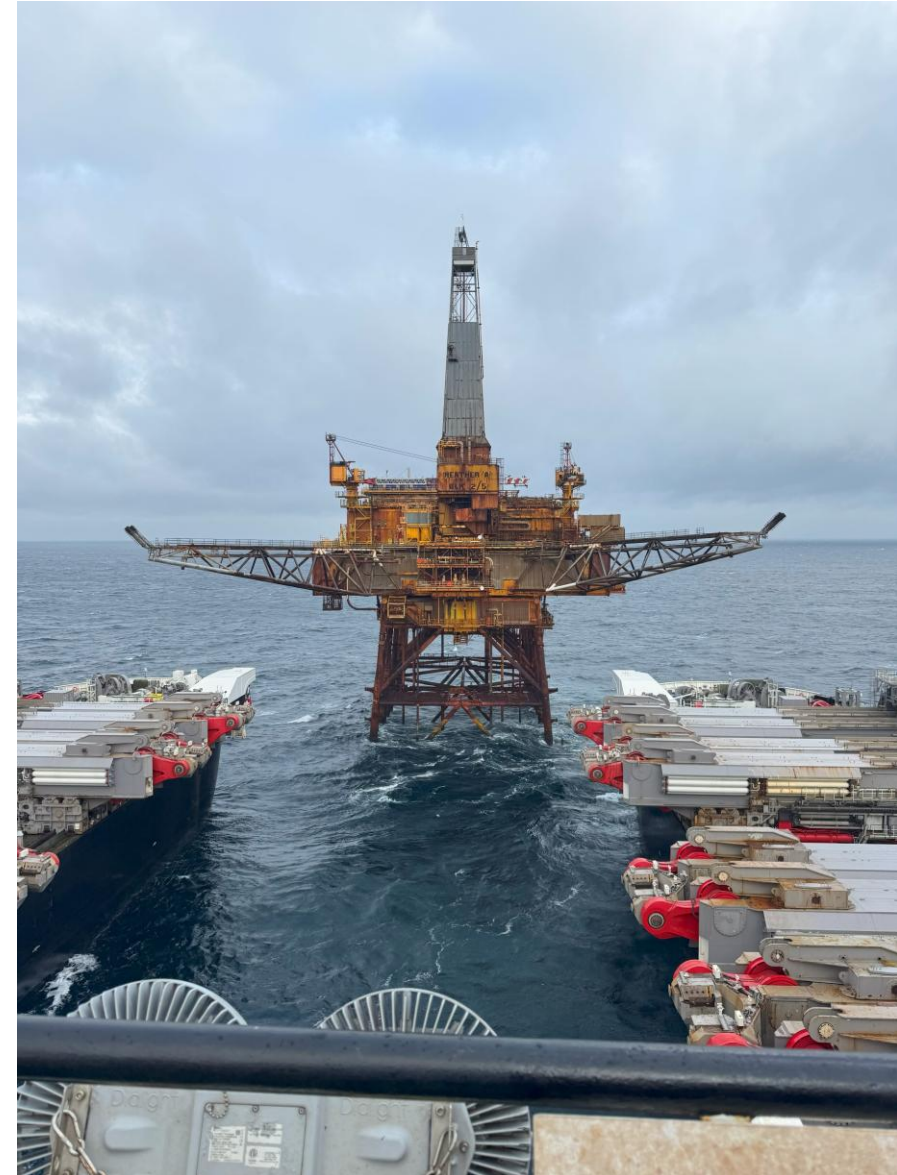
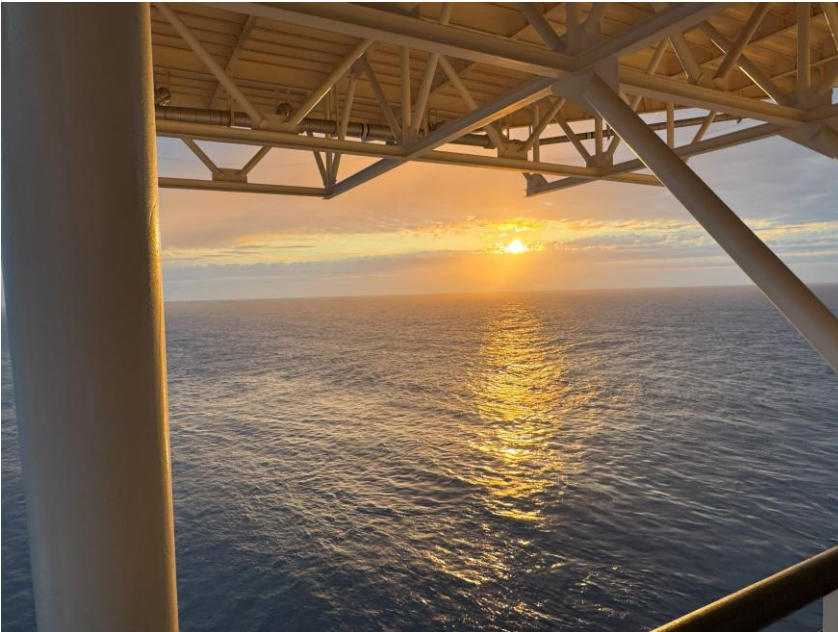




## Heather Topsides Removal - Engineering Innovation

### Go / No-Go

- Hs 2.5m for lift, increasing depending on heading for the transportation up to 4.2m



# Summary and Acknowledgements

### Project Impact

The decommissioning project reset the bar in areas and honoured the legacy around supporting workforce transition.

### Technical Achievements

Significant technical challenges were successfully overcome through expert collaboration and innovation.

### Team Acknowledgements

Recognition of the dedication and expertise of teams and partners who contributed to project success.

### Engagement Invitation

An invitation for questions and discussion to encourage ongoing learning.







Thank you